

Work Order ID 66322

Thursday, February 10, 2011 8:35:55 AM

Page 1

Item ID: D3917-1

Revision ID:

Item Name: Washer

Start Date: 2/9/2011 Start Qty: 24.00

Required Date: 2/17/2011 Req'd Qty: 24.00

Reference:

Approvals: Process Plan:

QC:

Date:

Date:

Tooling:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3917

a

100

0.00



Hardinge

Hardinge CNC Lathe Small

Memo

TURN AS PER FOLIO FA873 & DWG

FOLIO REV: AA

DWG REV: A

DEBURR

0.00

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Quality Control

Memo

0.00

Accept



Setup Start



Stop



Cust Item ID:

Customer:

11.2.10

17

11.2.10

17

12.0 Feb

Work Order ID 66322

Thursday, February 10, 2011 8:35:55 AM



Item ID: D3917-1

Accept



Setup Start



Revision ID:

Item Name: Washer

Stop



Start Date: 2/9/2011 Start Qty: 24.00



Cust Item ID:

Required Date: 2/17/2011 Req'd Qty: 24.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

11/2/10

17

Quality Control

130

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

10/2/10 (17)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/2/10

Picklist Print

Thursday, February 10, 2011 8:35:51 AM

Page 1

Work Order ID: 66322

Parent Item: D3917-1

Parent Item Name: Washer



Start Date: 2/9/2011

Required Date: 2/17/2011

Start Qty: 24.00

Required Qty: 24.00

Comments: IPP REV:A NEW ISSUE 09-11-26 JLM VERIFIED BY:DD IPP Rev:B
as per dwg REV.A DD 10.02.22 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MDELNRINR0.750

Purchased

No

100

f

84.7470

0.02

0.505263



Delrin Round Bar 0.75"



11.2.10

Location

Loc Qty

Loc Code

MAT

34.3

116183

34.3

MAT050

50.447

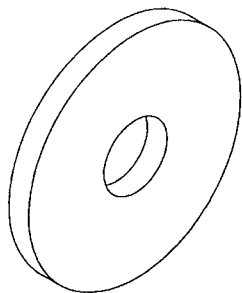
112418

0.12

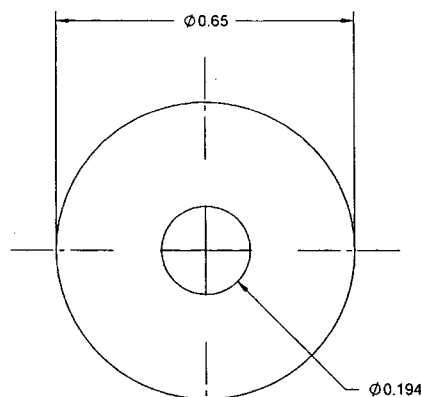
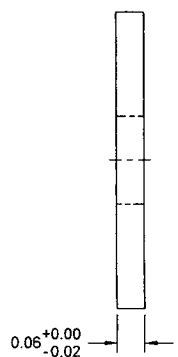
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50.327

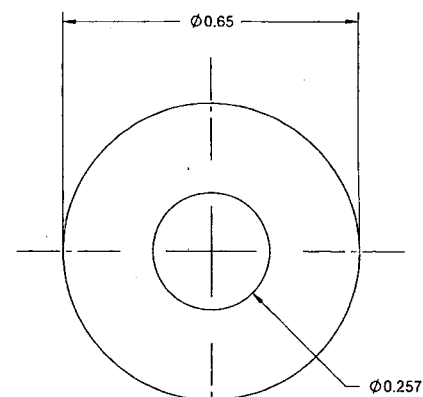
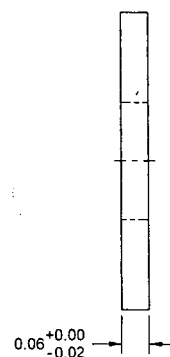
191



ISO VIEW



D3917-1 WASHER



D3917-3 WASHER

NOTES:

- 1) MATERIAL: DELRIN II 150E OR ACETRON GP ACETAL, COLOR BLACK
REF DART SPEC M-DELRIN-R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: < 0.01 lbs

RELEASED
2010-02-16

W/D 66322

A NEW ISSUE		JPH	10.01.29
REV	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D3917	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	WASHER (350 BASKET)	NTS
DATE	10.01.29	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR FOR THE DISSEMINATION OF ANY OTHER INFORMATION WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	